The Evolution of...

Superior Arms Inc.
The Superior Advantage
Superior Arms, Inc., based in Wapello, IA, is one of America’s pre eminent custom gun manufacturing facilities. Superior Arms, owned by Terry, Jim and Leo Williams, is recognized for the exceptional quality, craftsmanship and precision in firearm manufacturing. We believe that MADE IN THE USA is more than just an advertising slogan, it is a core management principal. Superior is proud to say that every item in our standard products is made in the USA. We provide customized service and delivery schedules, and our track record is without equal.

Superior’s Quality Plan conforms to all points of ISO 9001:2000, MIL-I-45208, and MIL-Q-9858A. Seeking constant improvement is a hallmark of Superior Arms machinists and engineers. This philosophy is demonstrated throughout our entire business. We machine and manufacture on-site and are committed to producing precise, quality parts. Our technologically advanced engineering department allows us to design and prototype specific products based upon customer specifications.

Our strength lies in our superior quality and our extensive manufacturing assets. Superior’s 15,900 square feet of manufacturing space is dedicated to manufacturing AR-15\M-16 style weapons. Our depth of experience, specialization, and sophistication allows us to control quality in ways that other manufacturers are unable to match. Superior’s vast selection of manufacturing processes performed on site is virtually unmatched in the AR-15/ M-16 Industry.

Our drive for a higher level of customer satisfaction has enabled us to develop the strongest links with the most professional and forward thinking customers within the industry. As the marketplace changes, we work to ensure that our customers are offered state-of-the-art solutions for their business demands.
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Superior Arms specializes in building AR15 weapon systems. Since this is the only type of product that we deal with, our product knowledge, selection and service are unparalleled in the industry.

**Rifles**
All of Superior Arms Rifles are produced in-house under our extensive quality plan. We use only forged 7075 –T6 upper and lower.

**Receivers**
We hard coat anodize all aluminum components from maximum abrasion resistance and corrosion Protection per MIL-A-8625 Type III Class 2.

**Barrels**
Chrome lined barrels conform to MIL-STD-171, Finish 1.2.2.2, and QQ-C-320 Class 2. We use high quality button rifled barrel blanks contoured and chambered at Superior.

All lower parts kits are standard semi auto single stage Military style fire control.

**All Factory Rifles carry a Lifetime Warranty!**

**TITLE 2 FIREARMS**
Superior is a Licensed Type 02 SOT manufacturer. Please contact us with your S-15 Class 2 Firearms requirements.
S-15 16” M4 CARBINE RIFLES

This is our basic model M4 Carbine

Features Include:

- A4 (Flattop) Receiver with integral mounting rail, eject port cover, forward assist, and shell deflector
- 16" Chrome Moly 1:9 Standard M4 contour (1:7 Optional, Chrome Lining Optional)
- A2 Flash Hider
- M4 Oval plastic handguards
- Six Position Telescoping Stock
- No ban bayonet lug front sight forging
- A2 Pistol Grip
- Front sling swivel
- One Magazine

MSRP: $905.00

Prices subject to change without notice.

OPTIONS (Available at extra charge)
- Detachable A2 Carry Handle + $80.00
This is our basic Carbine

Features Include:
• A4 (Flattop) Receiver with integral mounting rail, eject port cover, forward assist, and shell deflector

• 16" Chrome Moly 1:9 Standard Carbine contour (No M4 cut) (1:7 optional, chrome lining optional)

• A2 Flash Hider

• M4 Oval plastic handguards

• Six Position Telescoping Stock

• No ban bayonet lug front sight forging

• A2 Pistol Grip

• Front sling swivel

• One Magazine

**MSRP: $905.00**

Prices subject to change without notice.

OPTIONS (Available at extra charge)
• Detachable A2 Carry Handle + $80.00
S-15 16” MID-LENGTH CARBINE

This is our basic Mid-Length Carbine

Features Include:
• A4 (Flattop) Receiver with integral mounting rail, eject port Cover, forward assist, and shell deflector

• 16" Chrome Moly 1:9 Standard mid-length contour (1:7 optional, chrome lining optional)

• Mid-Length plastic handguards

• A2 Flash Hider

• Six Position Telescoping Stock

• No ban bayonet lug front sight forging

• A2 Pistol Grip

• Front sling swivel

• One Magazine

MSRP: $925.00

Prices subject to change without notice.

OPTIONS (Available at extra charge)
• Detachable A2 Carry Handle + $80.00
This is our basic 20" H-Bar

Features Include:
- A4 (Flattop) Receiver with integral mounting rail, eject port cover, forward assist, and shell deflector
- Rifle length plastic handguards
- 20" Chrome Moly 1:9 twist standard H-Bar contour (1:7 optional, chrome lining optional)
- A2 Flash Hider
- A2 Buttstock assembly
- A2 Pistol Grip
- No ban bayonet lug front sight forging
- Front sling swivel
- One Magazine

MSRP: $985.00

Prices subject to change without notice.

OPTIONS (Available at extra charge)
- Detachable A2 Carry Handle + $80.00
This is our 20" Varmint

Features Include:

• A4 (Flattop) Receiver with integral mounting rail, eject port cover, forward assist, and shell deflector

• 20" 1:9 Twist Montana Premium 416R stainless bull contour barrel. Bull contour consists of 1.050 diameter under the handguard, 0.936 Gas Block, 0.920 diameter from the Gas Block forward.

• 11 Degree Precision crown

• Aluminum free floating handguard with sling swivel stud

• A2 Pistol Grip

• A2 Buttstock assembly

• Picatinney rail gas block

• One Magazine

**MSRP: $1,075.00**

Prices subject to change without notice.

OPTIONS (Available at extra charge)

• Low Force Trigger + $125.00

• JP 3.5 LB Trigger + $235.00
S-15 COMPLETE LOWER HALVES

LOWERHALF A2
• With A2 buttstock

RETAIL PRICE: $305.00

LOWERHALF 6P
• With Six Position Telescoping Stock

RETAIL PRICE: $295.00

LOWER 1/2 UPGRADES:
• Pistol marked + $50.00
• HK Pictogram fire control markings + $50.00
S-15 COMPLETE UPPER HALVES

COMPLETE UPPER HALVES
All Upper Halves utilize A4 (Flattop) Upper Receivers with integral Picatinny 1913 mounting rail, eject port cover, shell deflector, and forward assist. All Upper Halves include a charge handle and bolt carrier group.

CARBINES

16" M4 Upper Half: $570.00
16" Carbine Upper Half: $570.00
16" Mid-Length Upper Half: $595.00

FULL LENGTH

20" H-Bar Upper Half: $600.00
20" Varmint Upper Half: $650.00

OPTIONS (Available at extra charge)
- Detachable A2 Carry Handle + $80.00

WWW.SUPERIORARMS.COM
S-15 BARRELS / OPTIONS

CHROME MOLY
1:9 Button Riled  0.219/0.224 six lands, six grooves

- 16" M4 Barrel, chrome moly: $180.00
- 16" Carbine Barrel, chrome moly: $200.00
- 20" H-Bar Barrel: $205.00

STAINLESS
1:9 Premium

- 20" Varmint Bull Contour: $225.00

BARREL OPTIONS
- Chrome Lining + $50.00
  Chrome lined barrels conform to MIL-STD-171, Finish 1.2.2.2, and QQ-C-320 Class 2.

- MP Tested bolt, barrel, and barrel extension + $75.00
  Proof fired with an M197 high-pressure round, magnetic particle inspected for cracks, voids, and other nonconformities.

- 1:7 Twist Chrome Moly (16” only) + $30
OPTIONS

HANDGUARD OPTIONS

QUAD RAIL HANDGUARD ASSEMBLY

• Carbine + $110.00
• Mid-Length + $135.00
• Rifle + $160.00

KNURLED FREE FLOATING HANDGUARD

• Carbine + $45
• Mid-Length + $70
• Rifle + $50

TRIGGER OPTIONS

• JP Single stage fire control kit + $235.00
  Adjustable trigger, speed hammer, and lightweight springs, gives a smooth crisp 4-5 lb single stage match trigger.

• Please inquire for other customer specified triggers, price on request.

STOCK OPTIONS + $10.00

• Substitute Six Position Telescoping Stock for A2 Stock
• Substitute A2 Stock for Six Position Telescoping Stock

MISCELLANEOUS OPTIONS

• Hogue Grip + $20.00
• Ambidextrous Safety Selector + $25.00
• Badger Tactical Latch + $25.00
**S-15 STRIPPED LOWER RECEIVERS**

- Forged 7075-T6 Aluminum
- Military specification hard coat anodized per MIL-A-8625 Type III Class 2.
- Statistically documented (SPC) quality plan assuring repeatable Mil Spec features and locations using a state-of-the-art coordinate measuring machine.
- Secondary set screw located in the pistol grip for trigger preset. This allows a tunable match trigger from a standard GI trigger.

**RETAIL PRICE: $140.00**

OPTIONS (Available at extra charge)

- Pistol marked + $50.00
- HK Pictogram fire control (Safe, Fire, Auto) + $50.00

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**Additional features of the S-15 Lower Receiver:**

Trigger creep adjustment with screw, for those who wish to take all the play out of the trigger for a clean crisp break.

To download full instructions, visit www.superiorarms.com/ss_trigger.php
S-15 UPPER RECEIVERS
• Forged 7075-T6 Aluminum
• Military specification hard coat anodized
  Per MIL-A-8625 Type III Class 2
• Statistically documented (SPC) quality plan assuring
  repeatable mil spec features and locations using a
  state-of-the-art coordinate measuring machine.
• Picatinny 1913 specification integral mounting rail
• Complete with forward assist and port door cover

RETAIL PRICE: $120.00

S-15 RAW FORGINGS
• Forged 7075-T6 Aluminum
• These are unmachined raw forgings!
• No FFL required

LOWER
RETAIL PRICE: $29.50

UPPER
RETAIL PRICE: $26.50
ACCESSORIES

A2 CARRY HANDLE
- Machined from billet 7075-T6 forging
- Mil spec hard coat anodized
- A2 rear sight components
- Attaches to picatinny rail

RETAIL PRICE: $120.00
Be the envy of all your friends with Custom Engraving!

• Any logo in our library  
  + $150 Additional

• Any custom logo developed off your artwork  
  + $225 Additional

• To see our current library of logos visit www.superiorarms.com\Logos

• Acceptable File Formats:  
  .jpg, .jpeg, .gif, .bmp, .tiff, .iges, .dxf, and Solidworks

• Custom serial numbers available + $50.00

• WE ENGRAVE BRAND NEW SUPERIOR LOWERS ONLY.

For information on pricing for custom engraving contact: sales@superiorarms.com
Becoming a Superior Arms Dealer!

To become a Superior Arms dealer, forward a copy of your FFL via:

a) Mail or parcel service
b) Fax: 319-527-0188
c) Email: orders@superiorarms.com - with “Dealer Inquiry” in the Subject line of the email.

All FFL’s need to be clearly legible. Full contact information needs to be included in the communication, including contact name. Superior will forward credit application information once the FFL is received. If you do not wish to apply for credit, orders must be prepaid or COD until an order history is established.

US Military, Reserve, & National Guard Group Purchases
Superior Arms has done several group purchases for personnel serving the United States of America. To inquire on a group purchase for your unit, email us at orders@superiorarms.com with “US Soldiers” in the subject line. Include image files of any logo or unit patch you would like engraved on your rifles. A representative will return your email and begin correspondence. All rifles must be distributed through an FFL at either your station or your home state.

New Products
Superior Arms is in the process of expanding its product line. Visit our latest news page at our web site for information on new product releases.
WARRANTY

Superior Arms, Inc. products have a Lifetime Warranty to the original purchaser of a new complete firearm. We guarantee our products will be free from defects in material and workmanship. If warranty work is required, please supply a copy if the invoice for proof of purchase.

What is not covered by this Warranty
We will not cover damage of your firearm caused by:
• Failure to provide proper maintenance
• Accidents, abuse or misuse
• Barrel obstruction
• Hand loaded, reloaded or improper ammunition
• Unauthorized adjustments, repairs or modifications
• Normal wear and tear

What is excluded from the Warranty
Superior Arms, Inc. will not pay incidental or consequential damages under this warranty.
By this we mean, any loss, expense or damages other than to repair the defects in the firearm or replace the firearm. No implied warranties extended beyond the term of this written warranty.

NOTICE
Superior Arms, Inc. sells stripped lower receivers to Federal Firearms License dealers throughout the United States. This allows the dealer to manufacture a rifle using our parts or our competitor’s parts. The rifle may not be manufactured by Superior Arms, Inc. If you feel that the quality does not meet your expectations, please contact Superior Arms Inc.
Superior Arms will confirm that the rifle, with a Superior Arms lower receiver, was in fact manufactured by Superior Arms, Inc., rather than from competitor’s parts.

DEALERS CALL FOR PRICING
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For more information, contact us via email at:
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Visit us online at
WWW.SUPERIORARMS.COM